## We claim:

1. A bis-o-aminophenol having a formula I

$$H_2N$$
 $M$ 
 $GH$ 

Formula I

wherein

 ${\tt M}$  is a substituent selected from the group consisting of:

 $R^1$ ,  $R^2$ , in each case independently, are substituents selected from the group consisting of:

\* 
$$\begin{array}{c} \star & \begin{array}{c} CH_3 \\ H_2 \end{array} \end{array} \end{array} \end{array} \end{array} \end{array}$$
  $\begin{array}{c} \star & \begin{array}{c} CH_3 \\ \star & CF_2 \end{array} \end{array}$   $\begin{array}{c} \star & CH_3 \\ CH_3 \end{array}$   $\begin{array}{c} \star & CF_2 \end{array} \end{array}$   $\begin{array}{c} CH_3 \\ CH_3 \end{array}$   $\begin{array}{c} CF_3 \\ CF_3 \end{array}$   $\begin{array}{c} CF_3 \\ CF_3 \end{array}$   $\begin{array}{c} CF_3 \\ CF_3 \end{array}$   $\begin{array}{c} CH_3 \\ CH_3 \end{array}$   $\begin{array}{c} CF_3 \\ CF_3 \end{array}$ 

T is a substituent selected from the group consisting of:

n is an integer from 0 to 5.

## 2. A bis-o-aminophenol having a formula II

$$H_2N$$
 $HG$ 
 $M$ 
 $GH$ 
 $NH_2$ 

Formula II

wherein

M is a substituent selected from the group consisting of:

 ${\ensuremath{\mathsf{R}}}^1,\ {\ensuremath{\mathsf{R}}}^2,$  in each case independently, are substituents selected from the group consisting of:

T is a substituent selected from the group consisting of:

n is an integer from 0 to 5.

- 3. The bis-o-aminophenol according to claim 1, wherein G is an oxygen atom.
- 4. The bis-o-aminophenol according to claim 2, wherein G is an oxygen atom.

 A process for preparing a bis-o-aminophenol having a formula I

$$\begin{array}{c|c} H_2N & & NH_2 \\ \hline \\ HG & & GH \end{array}$$

Formula I

wherein

 ${\tt M}$  is a substituent selected from the group consisting of:

 $R^1$ ,  $R^2$ , in each case independently, are substituents selected from the group consisting of:

T is a substituent selected from the group consisting of:

n is an integer from 0 to 5;

the process which comprises:

nitrosating a diol of the formula III

Formula III

with a nitrosating agent to yield a nitroso compound; and

reducing the nitroso compound to the bis-o-aminophenol of the formula I.

- 6. The process according to claim 5, wherein the nitroso compound is reduced with hydrogen gas with a catalyst.
- 7. The process according to claim 6, wherein the catalyst is palladium on active carbon.
- 8. The process according to claim 5, wherein the nitrosating agent is selected from the group consisting of isoamyl nitrite, alkyl nitrite, and a mixture of sodium nitrite and concentrated sulfuric acid.
- 9. A process for preparing a bis-o-aminophenol having a formula I

Formula I

wherein

M is a substituent selected from the group consisting of:

 ${\bf R}^1$ ,  ${\bf R}^2$ , in each case independently, are substituents selected from the group consisting of:

T is a substituent selected from the group consisting of:

n is an integer from 0 to 5;

the process which comprises:

nitrating a diol having a formula IV

Formula IV

a nitrating agent to yield a nitro compound,  $R^s$  being a protective group; and

reducing the nitro compound to yield the bis-o-aminophenol of the formula I.

- 10. The process according to claim 9, wherein the protective group  $R^s$  is capable of undergoing reductive elimination.
- 11. The process according to claim 9, wherein the protective group  ${\ensuremath{\mathsf{R}}}^{\ensuremath{\mathsf{s}}}$  is a benzyl group.